

PCT

POWER OF ATTORNEY

(for an international application filed under the Patent Cooperation Treaty)

(PCT Rule 90.4)

The undersigned applicant(s) (Names should be indicated as they appear in the request):

ILLINOIS TOOL WORKS INC.
3600 WEST LAKE AVENUE
GLENVIEW, IL 60026-1215

hereby appoints (appoint) the following person as:



agent



common representative

Name and address

(Family name followed by given name; for a legal entity, full official designation. The address must include postal code and name of country.)

PAUL F. DONOVAN
GROUP TECHNOLOGY COUNSEL
ILLINOIS TOOL WORKS INC.
3600 WEST LAKE AVENUE
GLENVIEW, IL 60026-1215

to represent the undersigned before



all the competent International Authorities



the International Searching Authority only



the International Preliminary Examining Authority only

in connection with the international application identified below:

Title of the invention: APPARTUS AND METHOD FOR MOLDING ONTO A STRETCHED BLANK

Applicant's or agent's file reference: 14432 PCT

International application number (if already available):

filed with the following Office USPTO as receiving Office
and to make or receive payments on behalf of the undersigned.

Signature of the applicant(s) (where there are several applicants, each of them must sign; next to each signature, indicate the name of the person signing and the capacity in which the person signs, if such capacity is not obvious from reading the request or this power):

BY: [Signature] 10/11/04
NAME: MARK W. CROLL DATE
TITLE: VICE PRESIDENT ILLINOIS TOOL WORKS INC.

BY: [Signature] 9/27/2004
NAME: PIERRE TREMBLAY DATE
INVENTOR

BY: [Signature] 9/27/2004
NAME: RANDY J. SAYERS DATE
INVENTOR

BY: [Signature] 9/27/2004
NAME: KELLY E. WASHBURN DATE
INVENTOR

BY: [Signature] 9-27-2004
NAME: KENNETH A. LONGSTREET DATE
INVENTOR